the attachment welds exceed 6 linear inches of ¼-inch fillet or equivalent weld per bracket or bracket leg. When reinforcing pads are used, they must not be less than one-fourth inch in thickness, have each corner rounded to a 1-inch minimum radius, and be attached to the tank by continuous fillet welds except for venting provisions. The ultimate shear strength of the bracket-to-reinforcing pad weld must not exceed 85 percent of the ultimate shear strength of the reinforcing pad-to-tank weld.

(b) Attachments not otherwise specified shall be applied by approved means.

[29 FR 18995, Dec. 29, 1964. Redesignated at 32 FR 5606, Apr. 5, 1967, and amended by Amdt. 179–10, 36 FR 21346, Nov. 6, 1971]

§ 179.100–17 Closures for openings.

(a) Closures shall be of approved design and made of metal not subject to rapid deterioration by the lading. Plugs, if used, shall be solid, with NPT threads, and shall be of a length which will screw at least six threads inside the face of fitting or tank.

(b) [Reserved]

§ 179.100–18 Tests of tanks.

(a) Each tank shall be tested by completely filling tank and manway nozzle with water or other liquid having similar viscosity, at a temperature which shall not exceed 100 °F during the test; and applying the pressure prescribed in § 179.101. The tank shall hold the prescribed pressure for at least 10 minutes without leakage or evidence of distress.

(b) Insulated tanks shall be tested before insulation is applied.

(c) Caulking of welded joints to stop leaks developed during the foregoing test is prohibited. Repairs in welded joints shall be made as prescribed in AAR Specifications for Tank Cars, appendix W (IBR, see § 171.7 of this subchapter).

(d) Testing of exterior heaters is not a specification requirement.

[29 FR 18995, Dec. 29, 1964. Redesignated at 32 FR 5606, Apr. 5, 1967; 66 FR 45186, Aug. 28, 2001; 68 FR 75760, Dec. 31, 2003]

§ 179.100–19 Tests of safety relief valves.

(a) Each valve shall be tested by air or gas for compliance with § 179.15 before being put into service.

(b) [Reserved]

[29 FR 18995, Dec. 29, 1964. Redesignated at 32 FR 5606, Apr. 5, 1967, as amended at 62 FR 51561, Oct. 1, 1997]

§ 179.100–20 Stamping.

(a) To certify that the tank complies with all specification requirements, each tank shall be plainly and permanently stamped in letters and figures at least ⅜ inch high into the metal near the center of both outside heads as follows:

	Example of required stamping
Specification	DOT-105A100W
Material	ASTM A 516
Cladding material (if any)	ASTM A240–304
Tank builder's initials	Clad
Date of original test	ABC
Car assembler (if other than tanker builder).	00–0000 DEF

(b) [Reserved]

[29 FR 18995, Dec. 29, 1964. Redesignated at 32 FR 5606, Apr. 5, 1967, and amended by Amdt. 179–10, 36 FR 21346, Nov. 6, 1971; Amdt. 179–52, 61 FR 28679, June 5, 1996; 65 FR 50463, Aug. 18, 2000]

§ 179.101 Individual specification requirements applicable to pressure tank car tanks.

EDITORIAL NOTE: At 66 FR 45186, Aug. 28, 2001, an amendment published amending a table in § 179.101. No text or table appears in § 179.101.

§ 179.101–1 Individual specification requirements.

In addition to § 179.100, the individual specification requirements are as follows:

DOT specification	Insulation	Bursting pressure (psig)	Minimum plate thickness (inches)	Test pressure (psig)	Manway cover thickness	Bottom outlet	Bottom washout	Reference (179.***)
105A100ALW	Yes	500	5/8	100	[2] 2 1/2	No	No.	
105A200ALW	Yes	500	5/8	200	[2] 2 1/2	No	No.	
105A300ALW	Yes	750	5/8	300	[2] 2 5/8	No	No.	
105A100W	Yes	500	[3] 9/16	100	2 1/4	No	No.	
105A200W	Yes	500	[3] 9/16	200	2 1/4	No	No.	
105A300W	Yes	750	[1] 11/16	300	[7] 2 1/4	No	No.	
105A400W	Yes	1,000	[1] 11/16	400	[7] 2 1/4	No	No.	
105A500W	Yes	1,250	[1] 11/16	500	2 1/4	No	No	102–1, 102–2
105A600W	Yes	1,500	[1] 11/16	600	2 1/4	No	No	102–4, 102–17
109A100ALW	Optional	500	5/8	100	[2] 2 1/2	No	Optional.	
109A200ALW	Optional	500	5/8	200	[2] 2 1/2	No	Optional.	
109A300ALW	Optional	750	5/8	300	[2] 2 5/8	No	Optional.	
109A300W	Optional	500	[1] 11/16	300	2 1/4	No	Optional.	
112A200W	Optional[4]	500	[3,5] 9/16	200	2 1/4	No	No.	
112A340W	Optional[4]	850	[1] 11/16	340	2 1/4	No	No.	
112A400W	Optional[4]	1,000	[1] 11/16	400	2 1/4	No	No.	
112A500W	Optional[4]	1,250	[1] 11/16	500	2 1/4	No	No.	
114A340W	Optional[4]	850	[1] 11/16	340	[6]	Optional	Optional	103
114A400W	Optional[4]	1,000	[1] 11/16	400	[6]	Optional	Optional	103
120A200ALW	Yes	500	5/8	200	[2] 2 1/2	Optional	Optional	103
120A100W	Yes	500	[3] 9/16	100	2 1/4	Optional	Optional	103
120A200W	Yes	500	[3] 9/16	200	2 1/4	Optional	Optional	103
120A300W	Yes	750	[1] 11/16	300	2 1/4	Optional	Optional	103
120A400W	Yes	1,000	[1] 11/16	400	2 1/4	Optional	Optional	103
120A500W	Yes	1,250	[1] 11/16	500	2 1/4	Optional	Optional	103

[1] When steel of 65,000 to 81,000 p.s.i. minimum tensile strength is used, the thickness of plates shall be not less than 5/8 inch, and when steel of 81,000 p.s.i. minimum tensile strength is used, the minimum thickness of plate shall be not less than 9/16 inch.

[2] When approved material other than aluminum alloys are used, the thickness shall be not less than 2 1/4 inches.

[3] When steel of 65,000 p.s.i. minimum tensile strength is used, minimum thickness of plates shall be not less than 1/2 inch.

[4] Tank cars not equipped with a thermal protection or an insulation system used for the transportation of a Class 2 (compressed gas) material must have at least the upper two-thirds of the exterior of the tank, including manway nozzle and all appurtenances in contact with this area, finished with a reflective coat of white paint.

[5] For inside diameter of 87 inches or less, the thickness of plates shall be not less than 1/2 inch.

[6] See AAR Specifications for Tank Cars, appendix E, E4.01 (IBR, see §171.7 of this subchapter), and §179.103–2.

[7] When the use of nickel is required by the lading, the thickness shall not be less than two inches.

[Amdt. 179–52, 61 FR 28679, June 5, 1996 as amended at 66 FR 45390, Aug. 28, 2001; 68 FR 75760, Dec. 31, 2003]

§179.102 Special commodity requirements for pressure tank car tanks.

(a) In addition to §§179.100 and 179.101 the following requirements are applicable:

(b) [Reserved]

§179.102–1 Carbon dioxide, refrigerated liquid.

(a) Tank cars used to transport carbon dioxide, refrigerated liquid must comply with the following special requirements:

(1) All plates for tank, manway nozzle and anchorage of tanks must be made of carbon steel conforming to ASTM A 516/A 516M (IBR, see §171.7 of this subchapter), Grades 55, 60, 65, or 70, or AAR Specification TC 128–78, Grade B. The ASTM A 516/A 516M plate must also meet the Charpy V-Notch test requirements of ASTM A 20/A 20M (see table 16) (IBR, see §171.7 of this subchapter) in the longitudinal direction of rolling. The TC 128 plate must also meet the Charpy V-Notch energy absorption requirements of 15 ft.-lb. minimum average for 3 specimens, and 10 ft.-lb. minimum for one specimen, at minus 50 °F in the longitudinal direction of rolling in accord with ASTM A 370 (IBR, see §171.7 of this subchapter). Production-welded test plates prepared as required by W4.00 of AAR Specifications for Tank Cars, appendix W (IBR, see §171.7 of this subchapter), must include impact test specimens of weld metal and heat-affected zone. As an alternate, anchor legs may be fabricated of stainless steel, ASTM A 240/A 240M Types 304, 304L, 316 or 316L, for which impact tests are not required.

(2)–(6) [Reserved]